Installation Guide for Stair Nosing - Metal Grating Step

2020 INS V1

1. Preparation of Surface

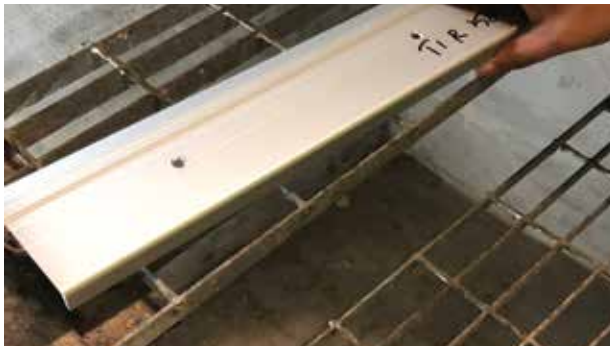
• Brush the surface clean of dust and debris. If necessary, clean with an industrial cleaner.
• Remove any paint or sealant and then allow the surface to dry.
• It is better for adhesion if surfaces are dry.



Steps with exposed sides:
Ensure the nosing is set back from exposed side by 10mm ~20mm to ensure the outer edge of the nosing does not present a sharp hazard.

2. Placing the Nosing

• Line up the nosing and place firmly back onto the step.



3. Placing the Uni Clamp

• Place the Uni Clamp and screw into the hole.
• Press in place to ensure the scew and Uni Clamp are in correct position.



4. Securing the nosing

• Tighten the screws firmly using the battery hand drill - this will create a strong, even bond.
• Ensure the screw is flush with the nosing.



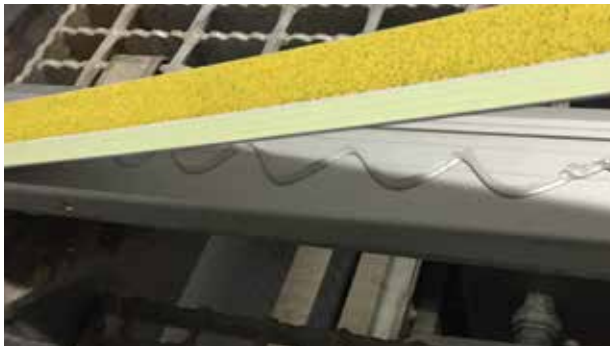
5. Fixing the Contrast Strip

• Check nosing extrusion channel is free from dust, dirt, grease and mositure.
• Lay a 3mm (1/8 inch) bead in wave pattern over the full length of the extrusion channel.
• Ensure that you don't over apply adhesive as it will spill out once the Contrast Strip is placed onto the nosing.



6. Placing the Contrast Strip

• Line up the Contrast Strip then place firmly onto the nosing.
• Press in place to ensure even contact, between the adhesive, and the surface of the channel.
• Use an alcohol wipe to remove any spill over of adhesive or use a hand cutter to remove.
• Allow approximately 24 hours for adhesive to be fully cured.



Adhesive Usage:
Approximately 18 ~ 20 metres per 600 ml sausage.
Adhesive Brand:
Bostik Seal N Flex FC